



North American Pipe Corporation

www.northamericanpipe.com

Product Description:



ASTM D3034 Gravity Sewer Pipe

North American Pipe's ASTM D3034 Gravity Sewer PVC product line is manufactured to meet the needs of modern municipal waste water systems, residential waste water control and other non-pressure applications. With top quality raw materials and modern processing technology North American Pipe's ASTM D3034 Gravity Sewer pipe meets all industry standards in addition to our own rigorous quality control standards. North American Pipe's ASTM D3034 Gravity Sewer pipe utilizes Reiber style gaskets throughout the entire product offering. North American Pipe produces a full range of ASTM D3034 Gravity Sewer pipe in SDR-35 and SDR-26 classifications. Whether specifying or installing our pipe you can be assured that North American Pipe will provide the pipe "Right, On Time, All the Time".

This product is made in accordance with the following specifications:

ASTM D3034
ASTM D3212

ASTM D1784

ASTM F477

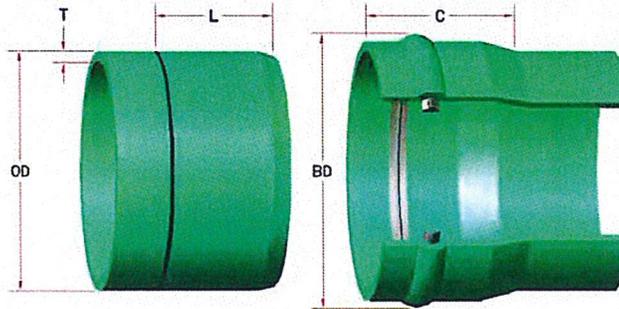
Short Form Specification for North American Pipe Corporation ASTM D3034 Gravity Sewer Pipe

PVC gravity sewer pipe shall be made from a compound conforming to a cell classification of 12454 or 12364 as defined by ASTM D1784 and in accordance with ASTM D3034 for sizes four inch through fifteen inch. The wall thickness, when tested according to ASTM D3412, shall correspond to a dimension ratio of SDR 35 with a pipe stiffness value of 46 or SDR26 with a pipe stiffness of 115 for heavy wall pipe. Integral bells shall incorporate locked in gaskets meeting the requirements of ASTM D3212 and F477. The laying length of the pipe shall be 14 feet.





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| NOMINAL PIPE SIZE | OUTSIDE DIA. – NOM. (OD) | *APPROX. BELL DIA. (BD) | **APPROX. BELL DEPTH (C) | INSERT MARK (L) |
|-------------------|--------------------------|-------------------------|--------------------------|-----------------|
| 4" | 4.215 | 5.25 | 4.27 | 3.250 |
| 6" | 6.275 | 7.50 | 5.40 | 4.125 |
| 8" | 8.400 | 10.00 | 6.27 | 4.250 |
| 10" | 10.500 | 12.25 | 7.16 | 5.250 |
| 12" | 12.500 | 14.25 | 8.04 | 5.500 |
| 15" | 15.300 | 17.25 | 9.61 | 7.500 |

| NOMINAL PIPE SIZE | SDR 35 (T) | SDR 26 (T) | SDR 23.5 (T) |
|-------------------|------------|------------|--------------|
| 4" | .120 | .162 | .178 |
| 6" | .180 | .241 | .265 |
| 8" | .240 | .323 | |
| 10" | .300 | .404 | |
| 12" | .360 | .481 | |
| 15" | .437 | .588 | |

Note: These dimensions are for estimating purposes only * Dimension given for Approx. Bell Diameter (BD) is for highest pressure class ** Nominal depth, depth will vary by pressure class

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